

- D. Remove right and left hand disc frame from carton. Slide disc frames over unpainted spacers.

NOTE: Grease fitting should point toward the concave of the disc blade.

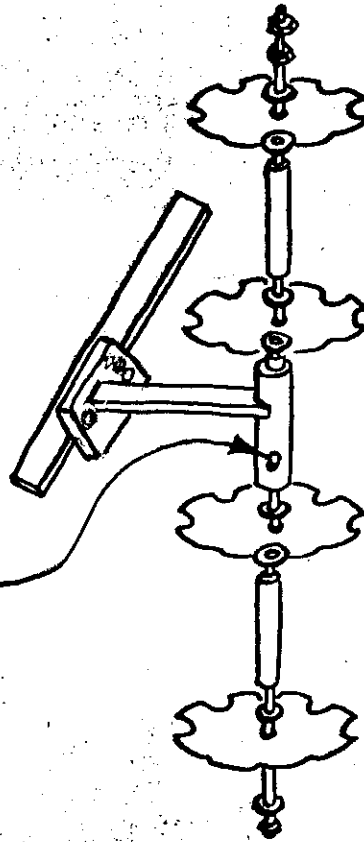


Figure 5

- E. Install remaining parts as follows: (1) 3/4 flatwasher, (1) disc blade, (1) flatwasher, (1) painted spacer, (1) flatwasher, (1) disc blade, (1) flatwasher, and (1) 3/4-10 hex nut. Tighten nut securely, install second 3/4-10 hex nut, tighten securely, locking it to the first nut. Assemble second assembly in the same manner. See Figure 5.